

## HEAT TRANSFER

### LOG MEAN TEMPERATURE DIFFERENCE (LMTD) METHOD

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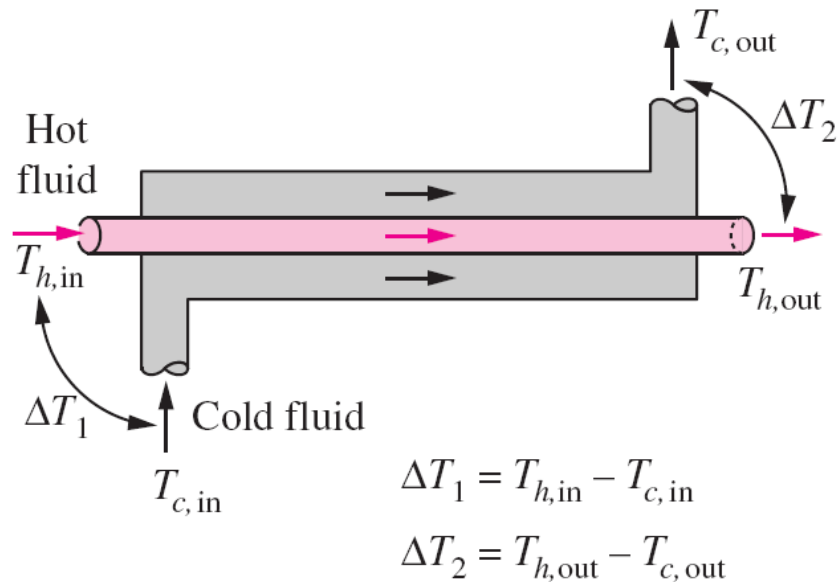
The rate of heat transfer in a heat exchanger can be expressed as

$$q = UA\Delta T_m$$

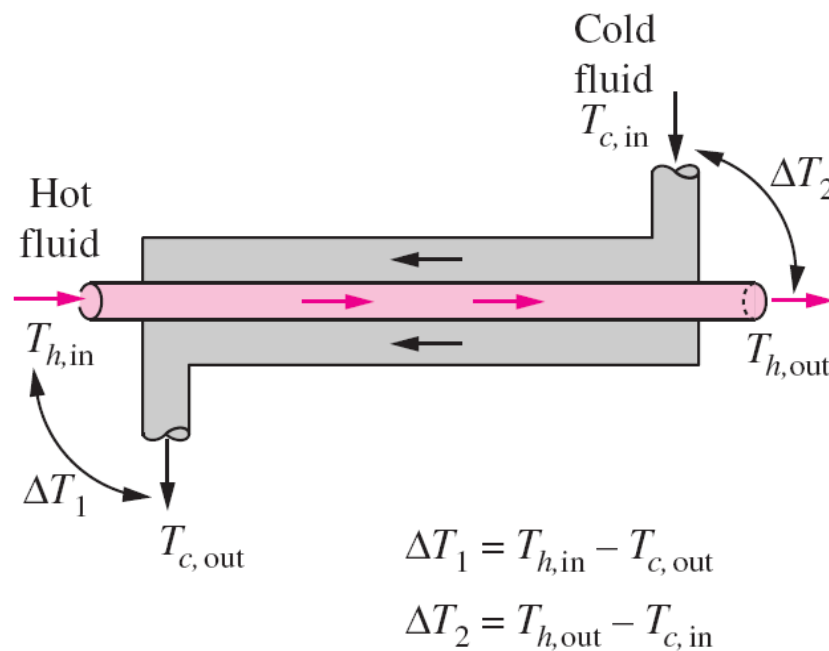
Where  $\Delta T_m$  is the log mean temperature difference given as

$$\Delta T_m = \frac{\Delta T_1 - \Delta T_2}{\ln\left(\frac{\Delta T_1}{\Delta T_2}\right)}$$

#### Parallel Flow Heat Exchanger



## Counter Flow Heat Exchanger



(b) Counter-flow heat exchangers

## Multipass and Cross flow heat exchangers

In these heat exchangers, the correction factor is used where the log mean temperature difference is expressed as

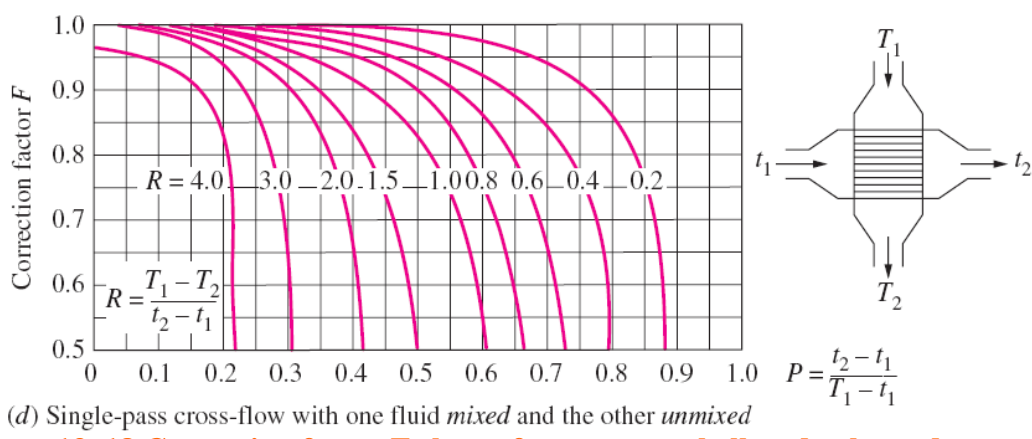
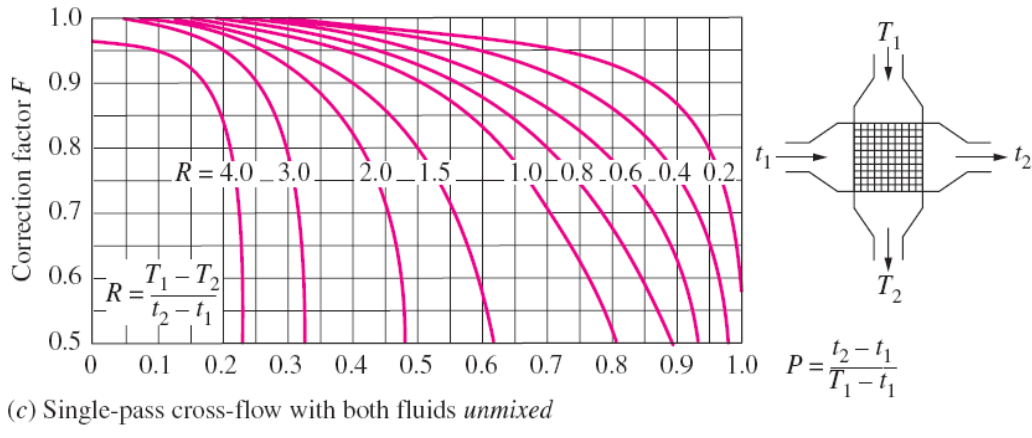
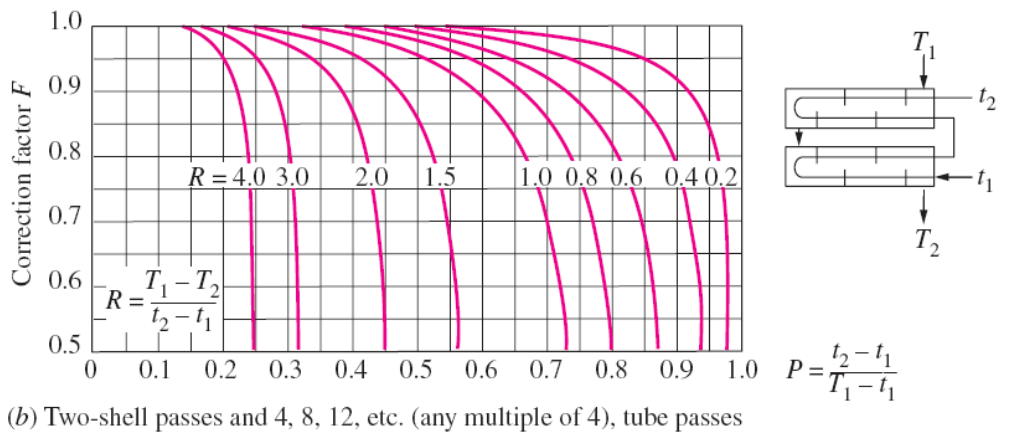
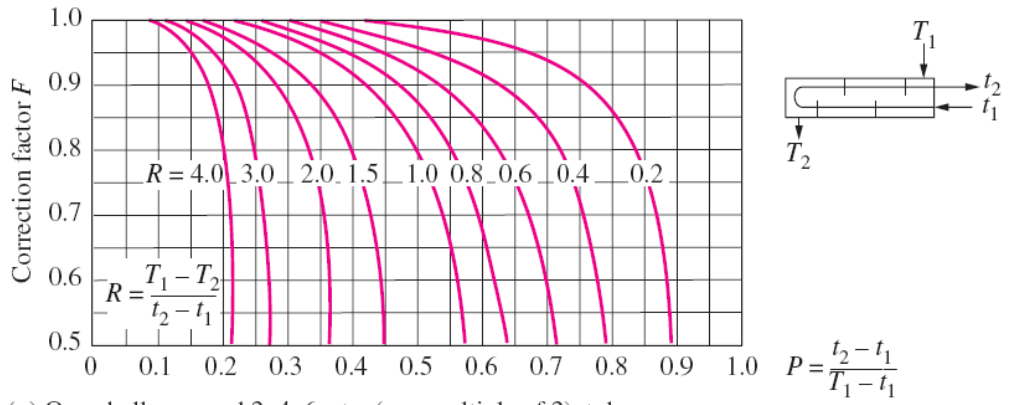
$$\Delta T_{lm} = F \Delta T_{lm,CF}$$

$F$  is the correction factor

$\Delta T_{lm,CF}$  is the log mean temperature difference for a *counter flow heat exchanger*

$\Delta T_{lm}$  is the actual log mean temperature difference

The correction factor is determined from charts in Figure 13–18



**Figure 13–18 Correction factor  $F$  charts for common shell-and-tube and cross-flow heat exchangers (from Bowman, Mueller, and Nagle)**

## Questions

1. Steam in the condenser of a power plant is to be condensed at a temperature of  $30^{\circ}\text{C}$  with cooling water from a nearby lake, which enters the tubes of the condenser at  $14^{\circ}\text{C}$  and leaves at  $22^{\circ}\text{C}$ . The surface area of the tubes is  $45\text{ m}^2$ , and the overall heat transfer coefficient is  $2100\text{ W/m}^2 \cdot \text{K}$ . Determine the mass flow rate of the cooling water needed and the rate of condensation of the steam in the condenser.

*(Ans: 1087 kW, 32.5 kg/s, 0.45 kg/s)*

2. A counter-flow double-pipe heat exchanger is to heat water from  $20^{\circ}\text{C}$  to  $80^{\circ}\text{C}$  at a rate of  $1.2\text{ kg/s}$ . The heating is to be accomplished by geothermal water available at  $160^{\circ}\text{C}$  at a mass flow rate of  $2\text{ kg/s}$ . The inner tube is thin-walled and has a diameter of  $1.5\text{ cm}$ . If the overall heat transfer coefficient of the heat exchanger is  $640\text{ W/m}^2 \cdot \text{K}$ , determine the length of the heat exchanger required to achieve the desired heating.

*(Ans: 108 m)*

3. A 2-shell passes and 4-tube passes heat exchanger is used to heat glycerin from  $20^{\circ}\text{C}$  to  $50^{\circ}\text{C}$  by hot water, which enters the thin-walled 2-cm-diameter tubes at  $80^{\circ}\text{C}$  and leaves at  $40^{\circ}\text{C}$ . The total length of the tubes in the heat exchanger is  $60\text{ m}$ . The convection heat transfer coefficient is  $25\text{ W/m}^2 \cdot \text{K}$  on the glycerin (shell) side and  $160\text{ W/m}^2 \cdot \text{K}$  on the water (tube) side. Determine the rate of heat transfer in the heat exchanger (a) before any fouling occurs and (b) after fouling with a fouling factor of  $0.0006\text{ m}^2 \cdot \text{K/W}$  occurs on the outer surfaces of the tubes.

*(Ans 1830 W, 1805 W)*

4. A test is conducted to determine the overall heat transfer coefficient in an automotive radiator that is a compact cross-flow water-to-air heat exchanger with both fluids (air and water) unmixed. The radiator has 40 tubes of internal diameter 0.5 cm and length 65 cm in a closely spaced plate-finned matrix. Hot water enters the tubes at 90°C at a rate of 0.6 kg/s and leaves at 65°C. Air flows across the radiator through the interfin spaces and is heated from 20°C to 40°C. Determine the overall heat transfer coefficient  $U_i$  of this radiator based on the inner surface area of the tubes. Data: specific heat capacity of water is 4184 J / kg· K

*(Ans 3341 W/m<sup>2</sup> · K)*